Dart Aerospace Ltd. Friday, 9/15/2006 11:51:52 AM Date: User: Kim Johnston **Process Sheet** : GHW ASSEMBLY Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 28607 : 12128 **Estimate Number** : D412729011 : NA Part Number P.O. Number : DSK 092 REV B S.O. No. : N/A **Drawing Number** : 9/15/2006 This Issue : NC Project Number : N/A Prsht Rev. : N/A : MACHINED PARTS **Drawing Revision** Type First Issue : 28606 Material **Previous Run** Qty: Each : 10/15/2006 1 Um: **Due Date** Written By **Checked & Approved By** : Est Rev:A 05.01.12 New Issue KJ/JLM Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** DOCUMENT CONTROL DC 1.0 Comment: DOCUMENT CONTROL KT 06.09,1 Photocopy bluefile and create labels per PPP D412-729-011 CHG003 GHW MEDIUM BELL 2.0 28607A Comment: Sub-Component GHW MEDIUM BELL D412-729-041 BLECOTA PACKAGING PACKAGING RESOURCE #1 3.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit QC4 4.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE # 5.0 PACKAGING

Co 1/02/13

Comment: PACKAGING RESOURCE #1

Location:__ PPP Rev:

Identify and pack for shipping as per PPP D412-729-011

Dart Ae	rospace L	_td						
W /O:			W	ORK ORDER CHANGES	·			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	_ Fault Cate	gory: NC	R: Yes (No DQA:	Date:	07/02/13
					QA: N/	C Closed:	Date: _	
NCR:		W	ORK ORD	ER NON-CONFORMANC	E (NCR)		
	STEP	Description of NC	Corrective Action Section B			Verification	Approval Chief Eng	Annroyal
DATE		Section A Initial Chief Eng		Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC	Corrective Action Section B			Verification	Annrovol	Ammroval		
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
							}			

NOTE: Date & initial all entries

Date:

A²riday, 9/15/2006 11:51:53 AM

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Kim Johnston

Customer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: GHW ASSEMBLY

Part Number: D412729011

Job Number: 28607

Seq. #:

Job Number:

Machine Or Operation:

Comment: FINAL INSPECTION/W/O RELEASE

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE



Job Completion



Ce 67-0213

Dart Ae	rospace Ltd								
W/O:		WORK ORDER CHANGES							
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
-									
Part No:		PAR #:	Fault Category:	NCR: Yes No DQA: Date:					
				QA	: N/C Close	ed:	Date:		
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	CR)				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC	Corrective Action Section B			Varification	A	A		
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries



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DRAWN BY DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED ARPROVED REV. B T **DSK 092** SHEET 1 OF 1 TITLE DATE SCALE HYD. GROUND HANDLING 05.02.18 1:5 **NEW ISSUE** Α 04.12.06 B REDESIGN TO FIT NEW WHEEL ASS'Y 05.02.18

D3330-17 HANDLE

D2728-7

LABEL (1)

SOCKET (1)

HEX BOLT 1/4"-20 x 1" LONG (FLAT WASHER 1/4" TYPE B WIDE (

HEX BOLT 1/4"-20 x 1" LONG (1) FLAT WASHER 1/4" TYPE B WIDE (1) D3330-9 TOP PLATE (1) D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1)— (NOT SHOWN, SIMILAR TO D3330-5)

> D3330-15 HANDLE (1)-D3309-3 LABEL (2 PLACES)

> > D3333-3 SLIDING PLATE (2 PLACES)

> > > D3330-11

LONG PIN

⊅**®**

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9

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3

BRACKET (1)

SPRING (1)— (NOT SHOWN) D3332-041 LONG PIN ASS'Y (1)

D3335-3 LONG

D3233-1 INSIDE WASHER (2 PLACES)

D3233-3 OUTSIDE WASHER (2 PLACES)

SLOTTED NUT 1"-14 UNF AND ROUND COTTER-PIN 1/8" x 2" LONG (2 PLACES)

NOTE:

D3334-1 WHEEL SHAFT (2 PLACES)

> D3333-5 RAIL (4 PLACES)

HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8"-(8 PLACES)

HEX. BOLT 5/16"-18 UNC x 1.50" LONG FLAT WASHER TYPE B NARROW 5/16" STD. HEX. NYLON LOCK NUT 5/16"-18 UNC (16 PLACES)

> GREASE FITTING 1/8" P.T.F. SAE SPEC. EXTRA SHORT-(4 PLACES)

D3330-3 BOTTOM—PANEL (1) D3330-1 LEFT—PANEL (1) D3330-2 RIGHT—PANEL (1) D3330-13 SHORT PIN—BRACKET (1) g

D3332-043 SHORT PIN (1)

D3335-1 SHORT -SPRING (1) SHOP COPY (NOT SHOWN) RETURN TO

D3309-1

LABEL (1) D3331-041

HEX. SOCKET CAP SCREW 1/4"-20 x 0.75",

AN960JD416 FLAT WASHER

(2 PLACES)

WHEEL ASS'Y (2 PLACES)

D3336-1 JACK (1)

D3333-1 BASE

PLATE (1)

D3330-19 HANDLE RIM (1)

D3233-041

HANDLE ASS'Y (1)

MS21042L5 NUT ENGINEERING
(2 PLACES)
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

E. WITHOUT NOTICE
WORK ORDER

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

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